

# Research and development of marine biodegradable plastics with degradation initiation switch function

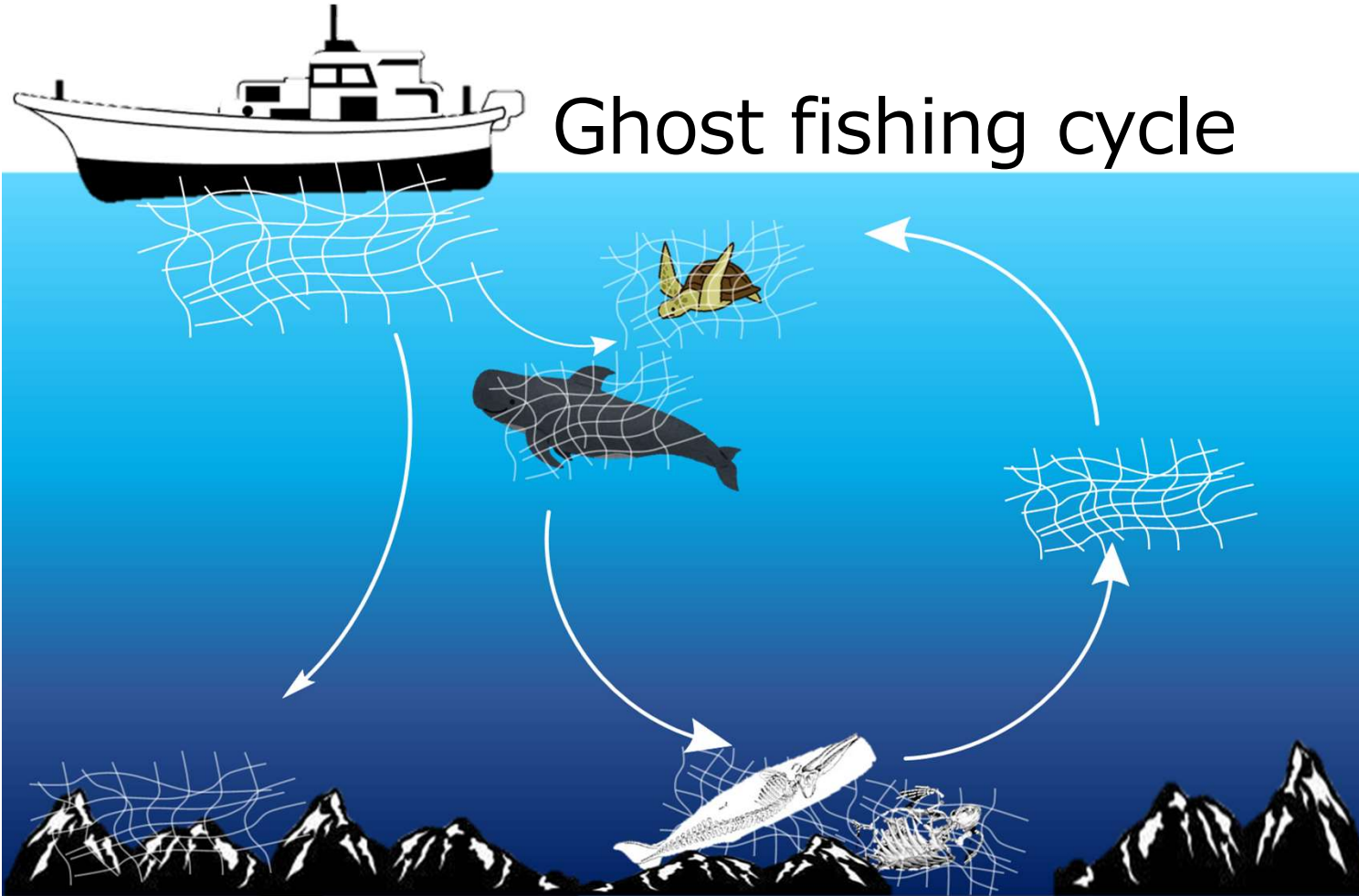
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Implementing organizations : Gunma University, The University of Tokyo, Tokyo Institute of Technology, Institute of Physical and Chemical Research (RIKEN), Japan Agency for Marine-Earth Science and Technology (JAMSTEC)

# Necessity of Biodegradable Fibers and Microbeads



Ghost fishing cycle

Sea turtle caught in fishing nets (Japan)



✓ About 50% of marine polluted plastics are

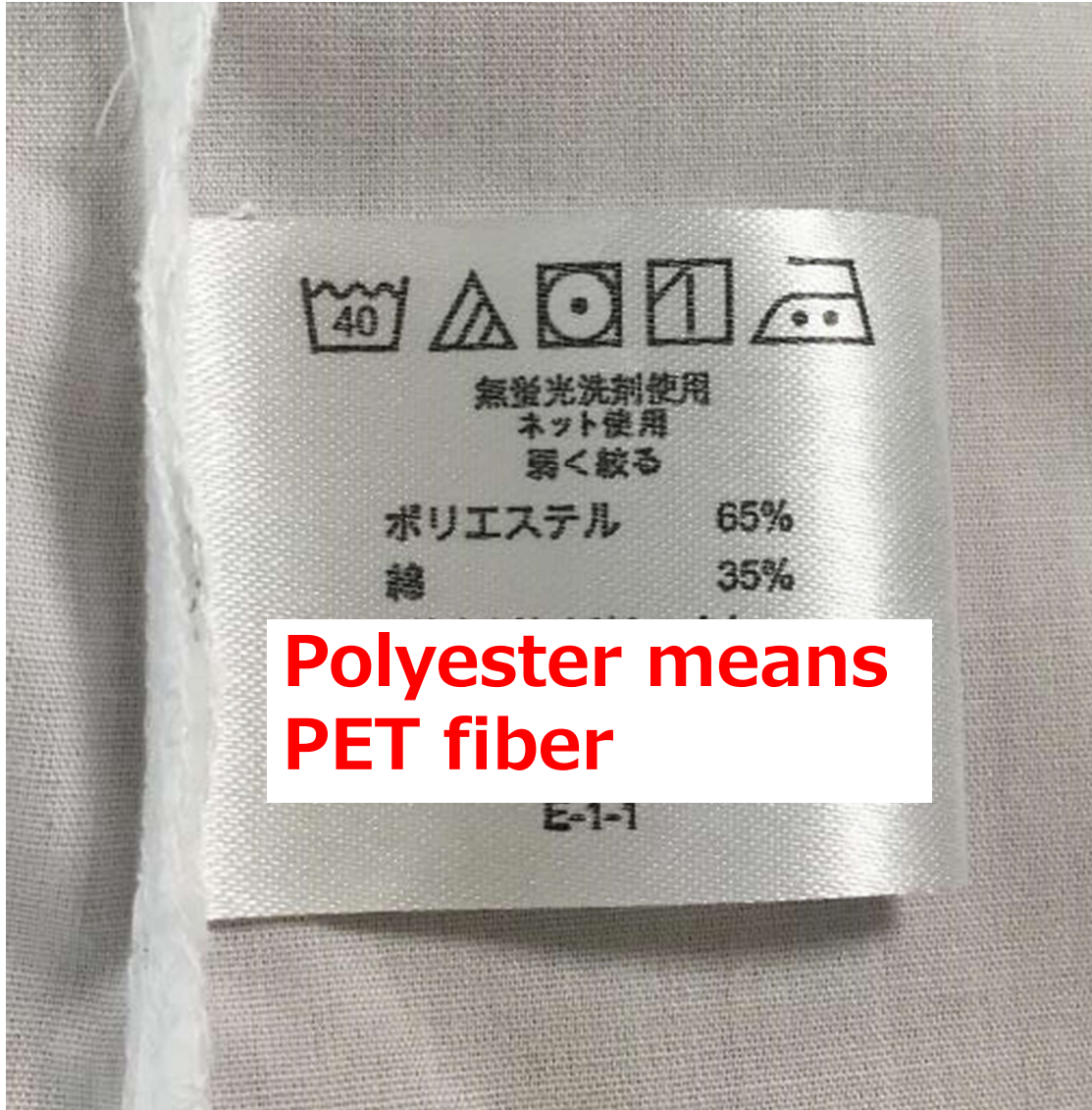
**fishing nets and fishing lines**

Foresight Future of the Sea : A report from the Government Chief Scientific Adviser

✓ Need to develop fibers that decompose in the ocean

→ **Biodegradable plastics** has attracted significant attention

# Plastic fibers generated from washing (Diameter = about 10 microns, 1/5 of a hair) (Invisible damage)



**140,000 fibers released  
from one 6kg wash**  
(Napper & Thompson, 2016)

# Non-biodegradable Microbeads

another microplastic issue



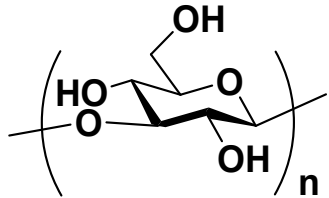
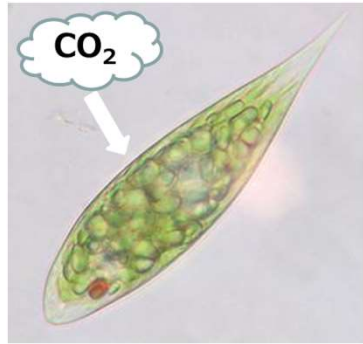
Daily facial cleanser, toothpaste, etc.

# Final target (for fiscal 2029)

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1. New polysaccharide ester derivatives and enzyme-encapsulated biodegradable plastics that have a biodegradation performance of about 90% in 6 months in seawater at 30 °C after activating of pH-switching or wear-switching function will be developed. In addition, we will establish a mass synthesis method, process them into fibers and injection-molded products.
2. New lignin-based biodegradable plastics that have a biodegradation performance of about 90% in 6 months in seawater at 30 °C will be developed. In addition, we will establish a mass synthesis method, process them into fibers and injection-molded products.
3. New polysaccharide ester derivatives and enzyme-encapsulated biodegradable plastics that have a biodegradation performance of about 10% in 6 months in seawater at 4 °C after activating of pH-switching or wear-switching function will be developed. In addition, we will establish a mass synthesis method, process them into fibers and injection-molded products.

# Marine biodegradable plastics produced from polysaccharides



**paramylon**

**Extraction**  
**Thermo-processing**



- **esterification**
- **new processing procedure**



**Injection molding**

- **Resistant to acids and alkalis**
- **Better impact strength > PP**

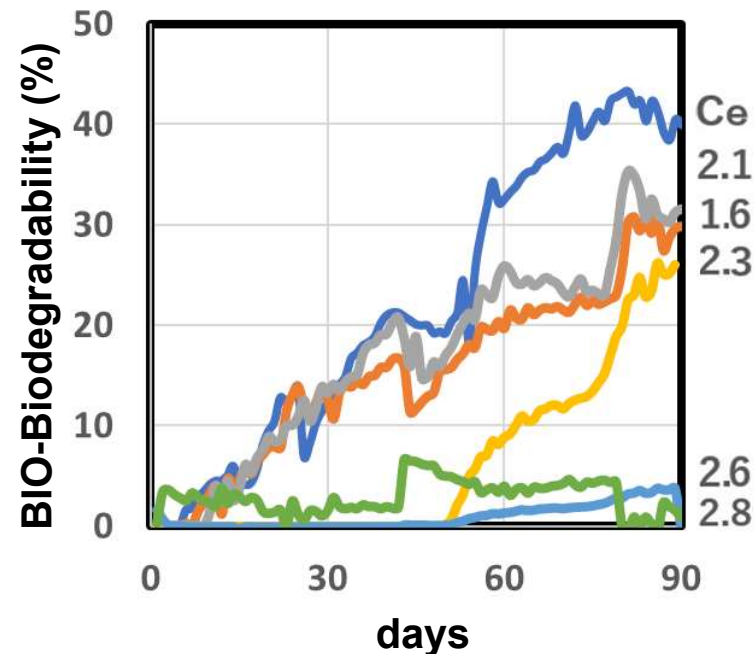


**Melt-spun fibers**

- **processable without additives**
- **high-strength**

## BOD Biodegradation test

- **Using Seawater from Tokyo Bay**
- **Successful development of new high-performance materials with controlled marine degradability from polysaccharides**

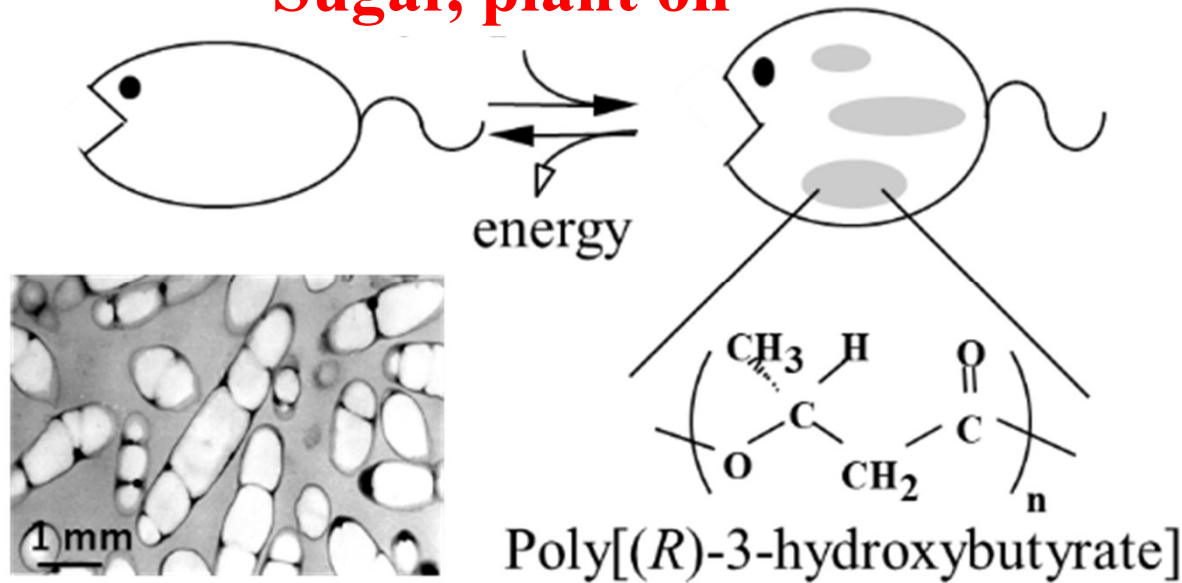


**Excellent biodegradability**

**Non-biodegradability**

# Polyhydroxyalkanoate (PHA)

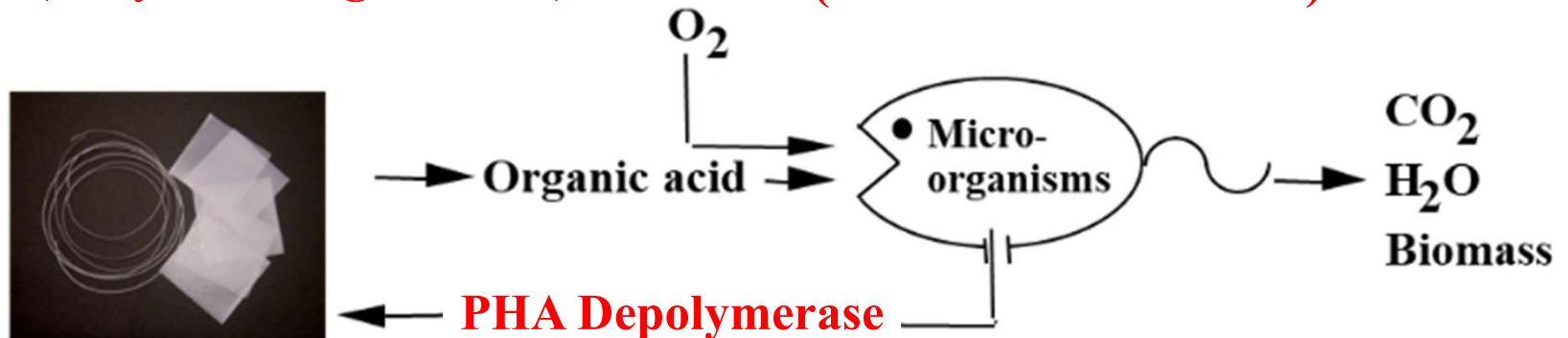
**Sugar, plant oil**



Tm (°C)	174
Tg (°C)	4
Tensile strength (MPa)	15
Elongation to break (%)	5
Young's modulus (GPa)	0.5

**Primary degradation  
(Enzymatic degradation)**

**Ultimate degradation  
(Microbial metabolism)**

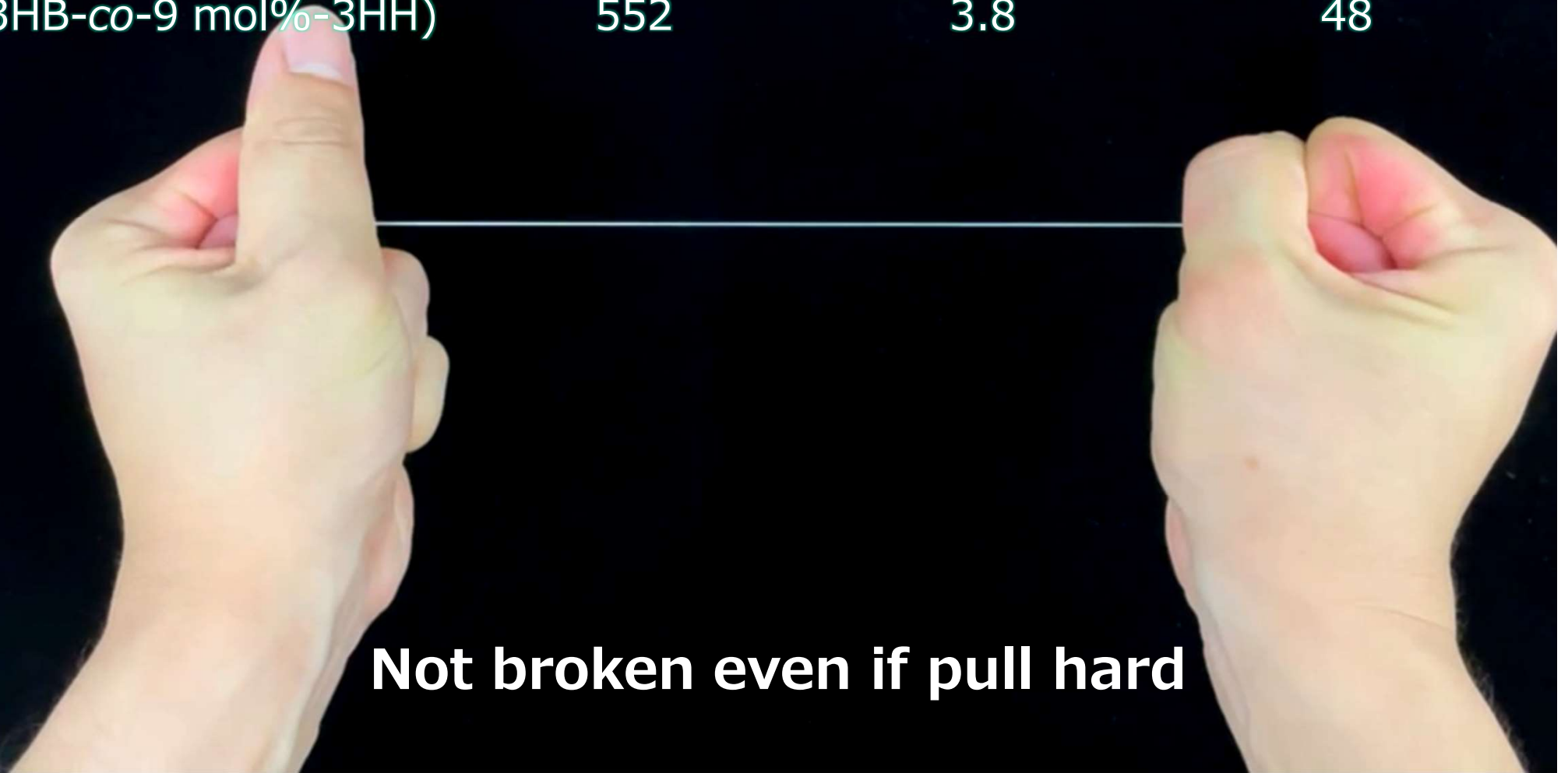


Polyhydroxyalkanoate (PHA)

# PHA strong fibers

## Mechanical properties

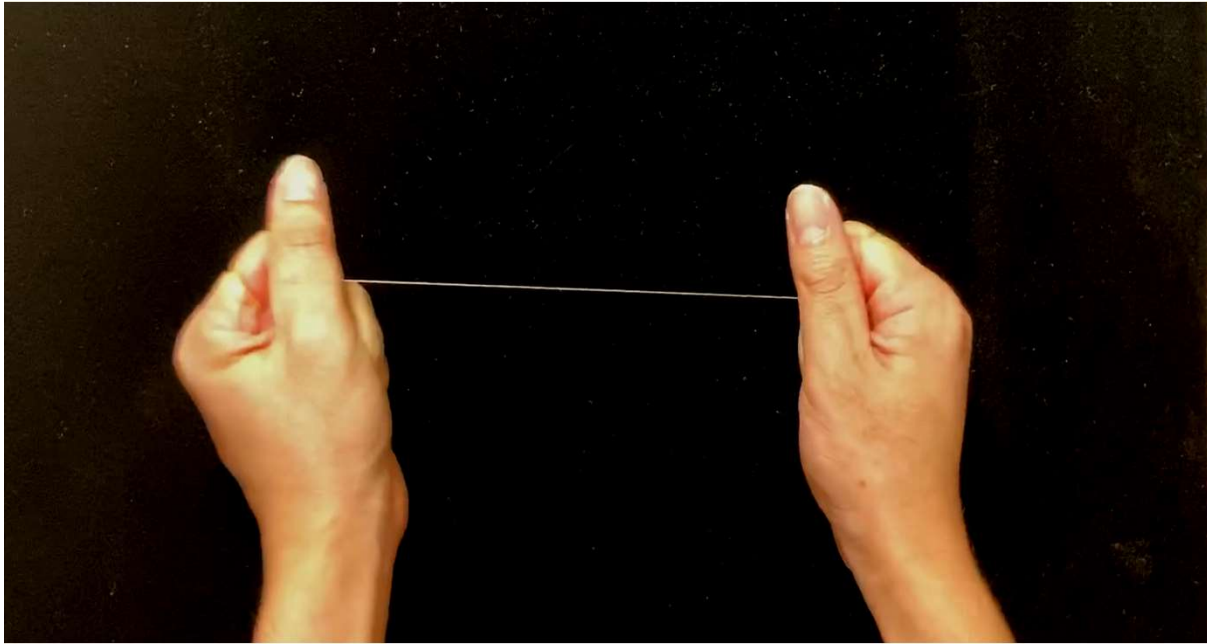
Microbial polyester fibers	Tensile strength /MPa	Young's modulus / GPa	Elongation at break / %
P(3HB)	1320	18.1	35
P(3HB-co-8 mol%-3HV)	1065	8.0	40
P(3HB-co-9 mol%-3HH)	552	3.8	48



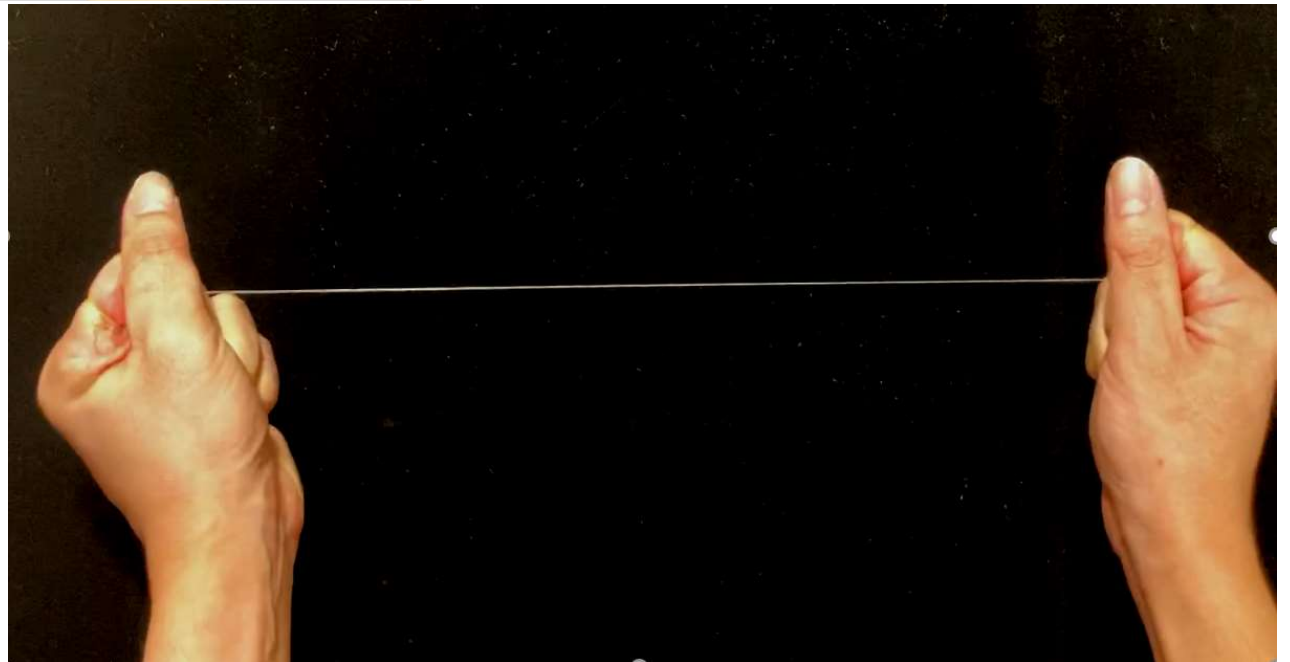
**Not broken even if pull hard**



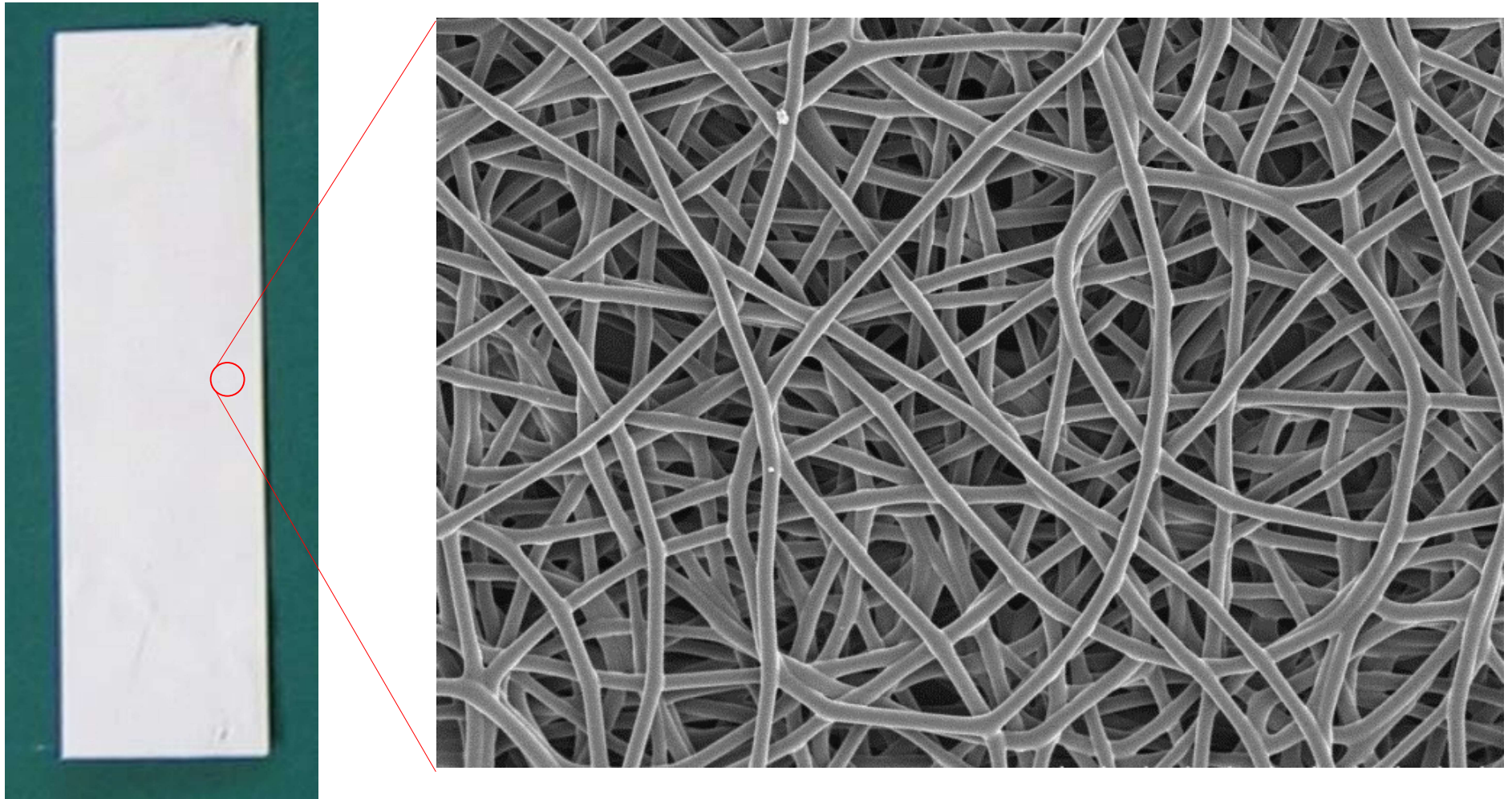
# PHA elastic fiber with high strength



**Fiber that stretches and shrinks 2 to 3 times and does not break**



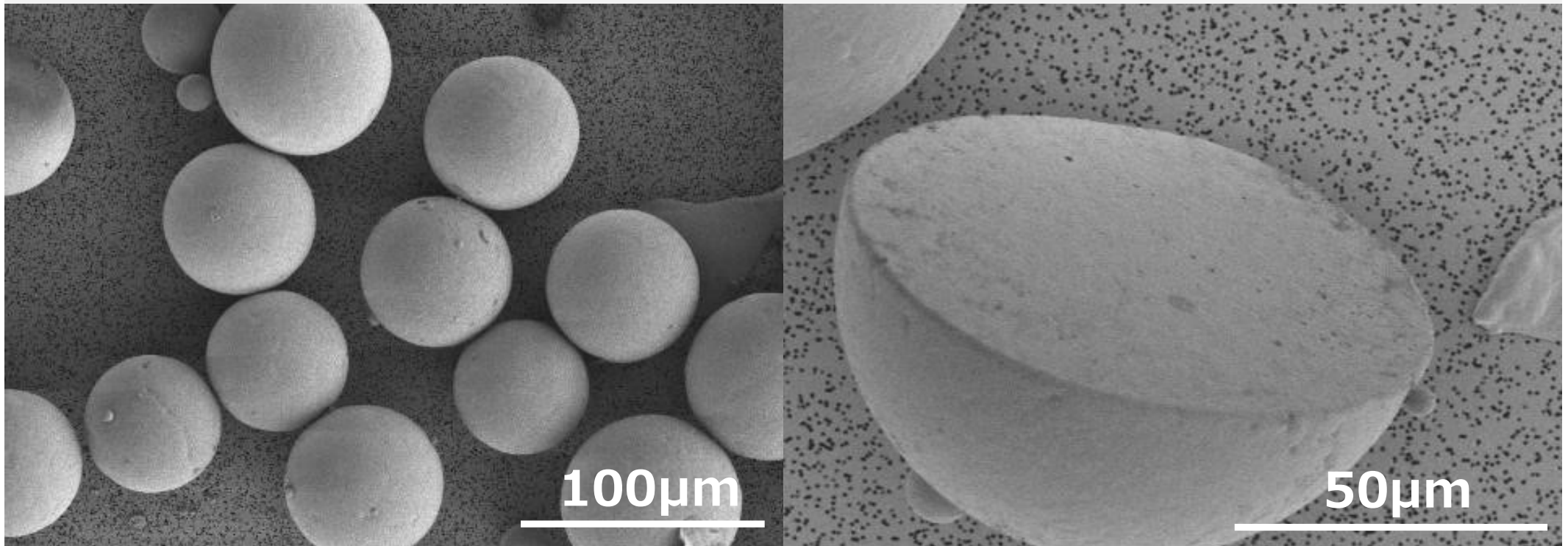
# Ultrafine fiber mats with nano ordered diameters



**Masks and Air-Filters for removing pollen and viruses**

# SEM observation of P(3HB) microbeads

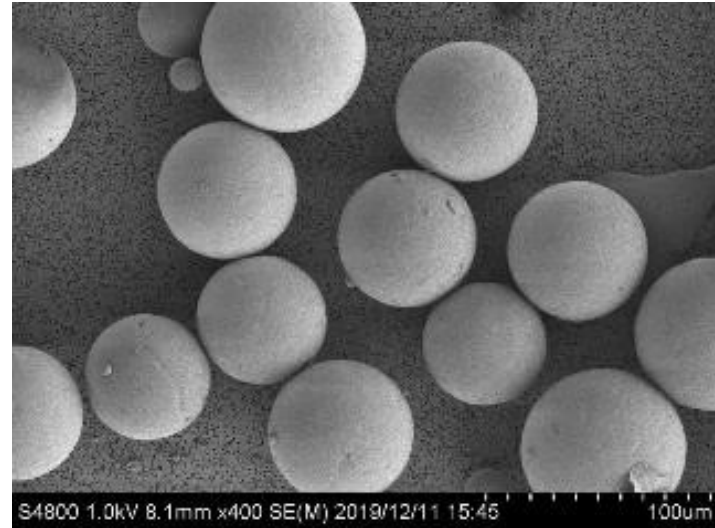
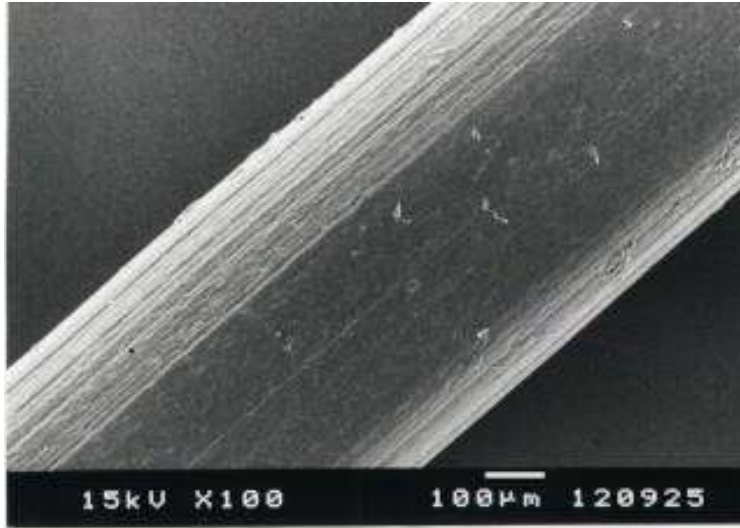
55-108 $\mu\text{m}$  diameter P(3HB) microbeads



- ✓ P(3HB) microbeads are dense and spherical

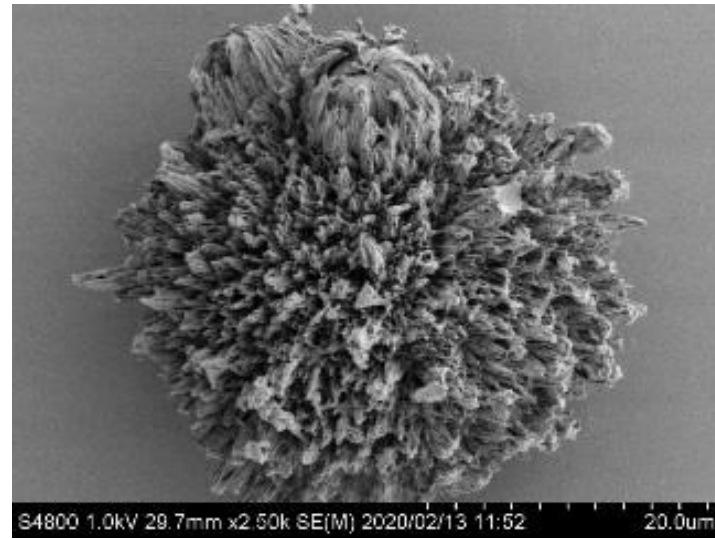
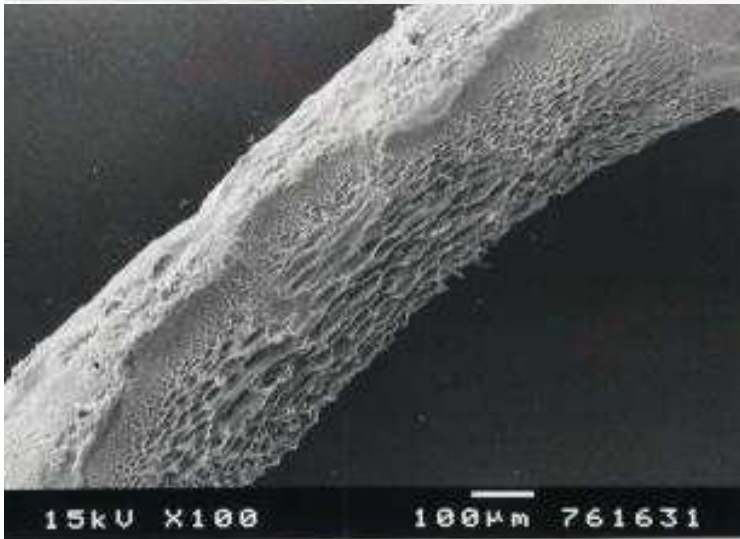
# Biodegradation of fibers and microbeads

Before



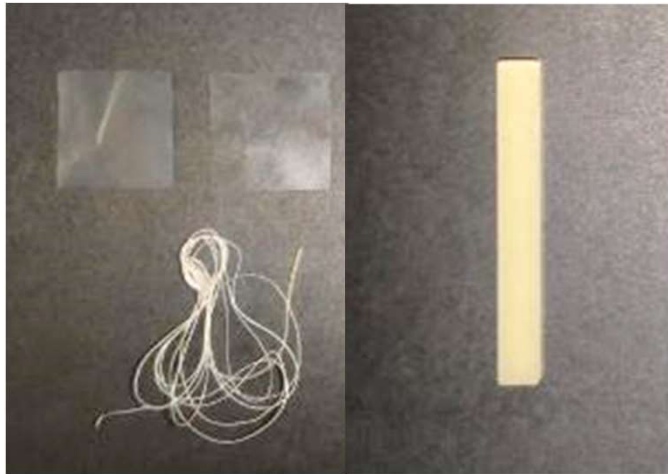
Before

After  
21 days



After  
1 days

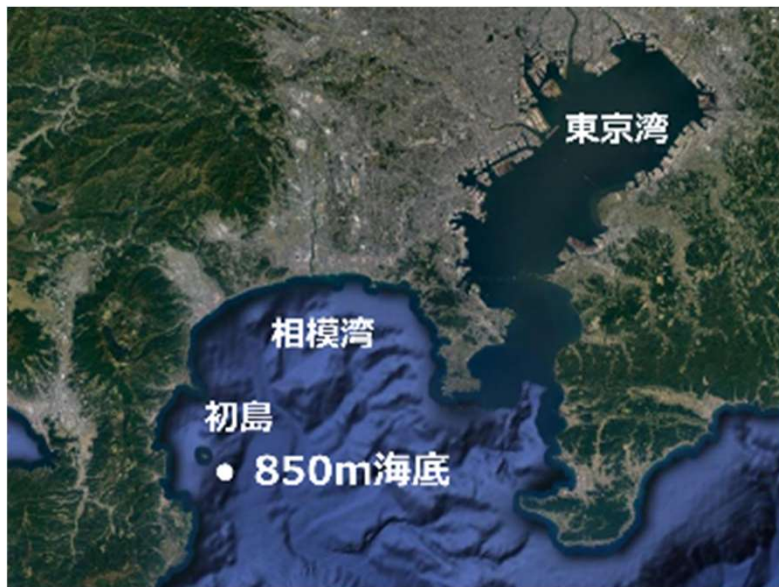
# Biodegradation test in deep sea



Biodegradable Plastics



Chamber filled with biodegradable plastics



Installed 850m off  
Hatsushima Island,  
Shizuoka Prefecture



SHINKAI6500

Joint research with JAMSTEC

# Deep-sea status and recovery of biodegradable plastics

Joint research with JAMSTEC



Samples after 4 months of installation



Recovery using a robotic arm



Recovery of samples and deep sea water



Collection of seabed soil



# Biodegradation of PHA at shore

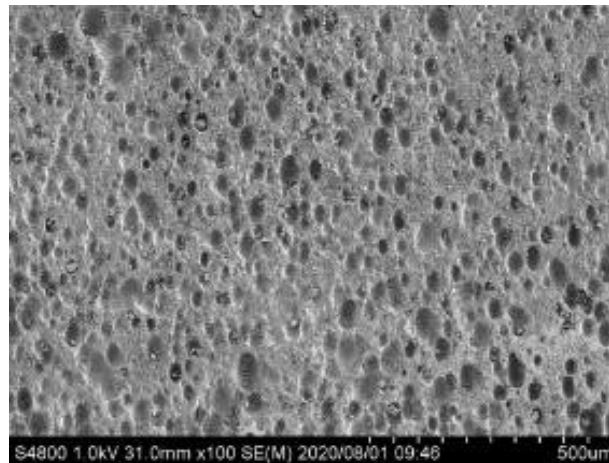
	length (mm)	wide (mm)	thickness (mm)	weight (g)
<b>0 M</b>	<b>30.0</b>	<b>10.0</b>	<b>4.0</b>	<b>1.30</b>
<b>12 M</b>	<b>25.5</b>	<b>7.5</b>	<b>2.2</b>	<b>0.39</b>
Reduction rate	15%	24%	45%	70%

**Size**



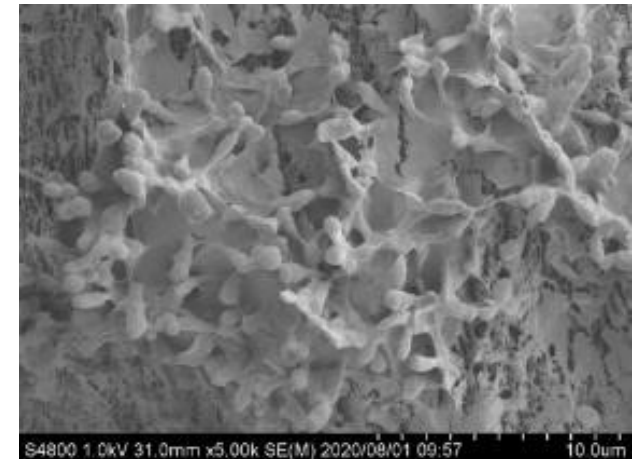
**0 12M**

**Surface**



**0 12M**

**Degrading microorganisms**





**Based on the result of injection-molded product degraded for 12M at shore, if a plastic bag were made from our biodegradable plastic**

**Thickness of convenience store plastic bag = 30 $\mu$ m**



**Reduction of 1,800 $\mu$ m in 12M**

$$30\mu\text{m} / 1800\mu\text{m} \times 12\text{M} = 0.2\text{M}$$

**This means that the plastic bag would decompose in about a week!**

**Necessary to verify the difference in the degree of biodegradation depending on the sea area.  
Furthermore, necessary to compare the results with deep sea biodegradation tests.**

