

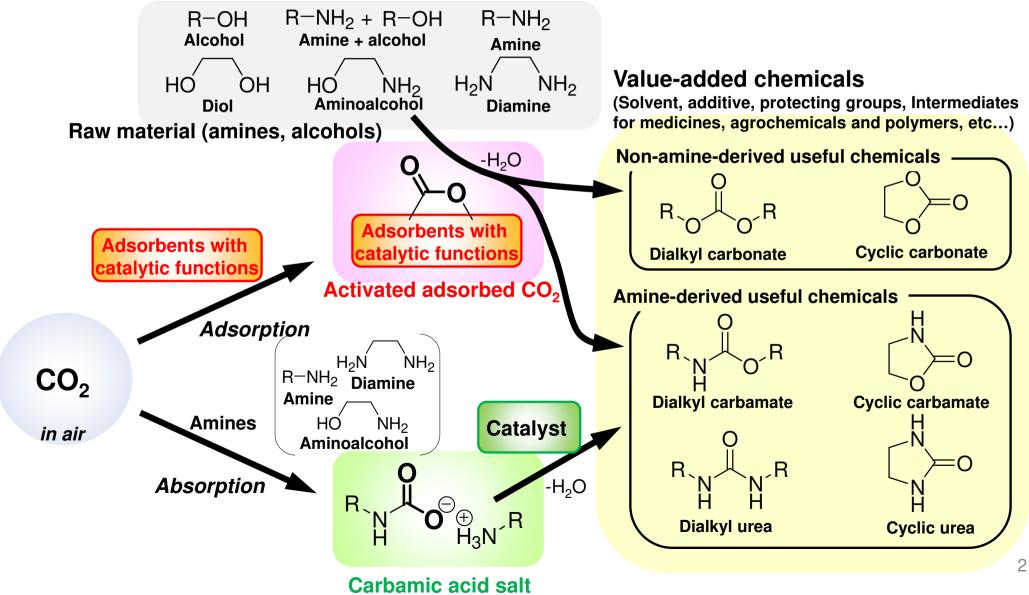
## Development of Combined Carbon Capture and Conversion (quad-C) Systems for the Utilization of Atmospheric CO<sub>2</sub>

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## Development of reaction system ~ Development goal

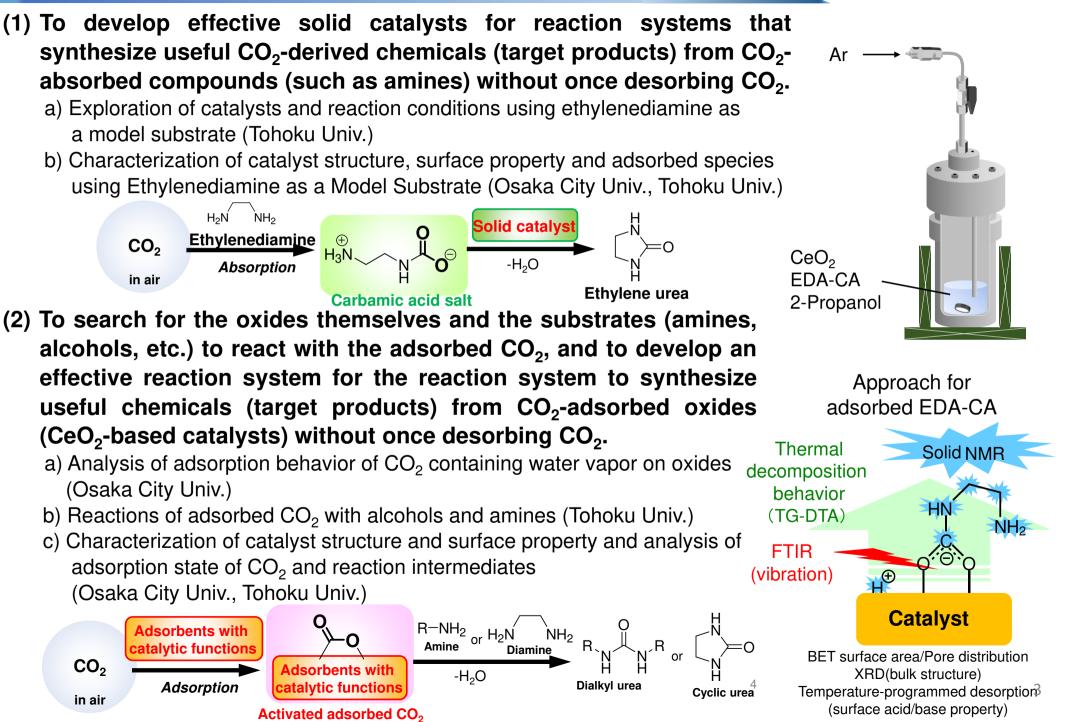


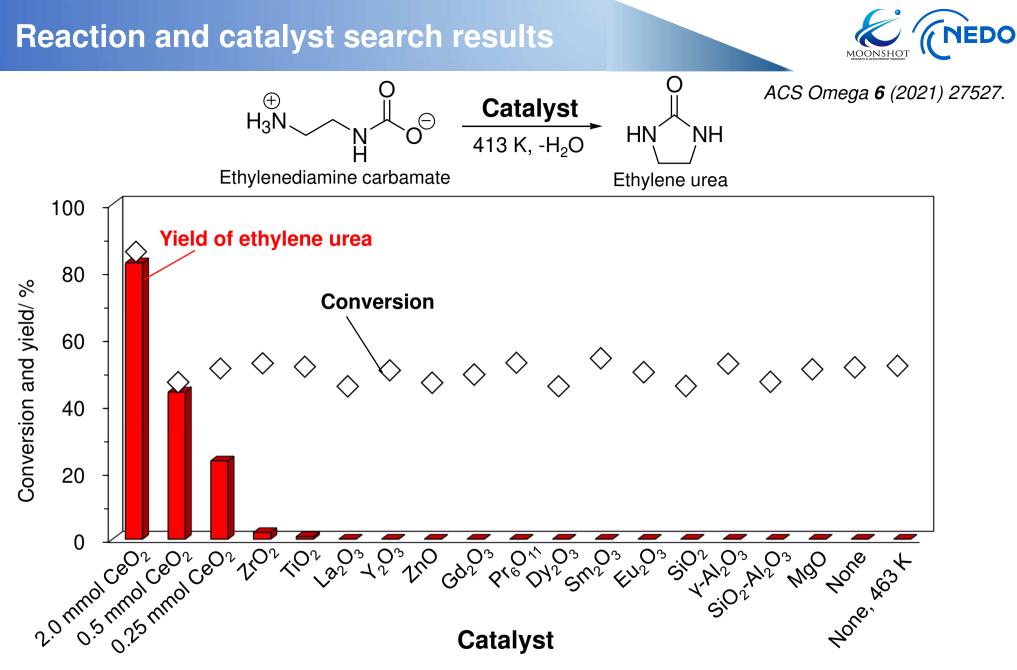
Develop a reaction system for the direct synthesis of useful  $CO_2$ -derived chemicals (urea, organic carbonates, etc.) from  $CO_2$ -absorbed compounds (amines, etc.) or  $CO_2$ -adsorbed oxides (catalytic materials, LDH, etc.) without desorbing  $CO_2$ , and obtain knowledge for optimization of the reaction systems.



### **Development items, contents of study**







Reaction conditions: metal oxide 0.5 mmol (based on metal), EDA-CA 1.04 g (10 mmol), 2-propanol 10 ml, 413 K, 24 h, Ar 1 MPa (r.t.).

## In the synthesis of ethylene urea from ethylenediamine carbamate, cerium oxide (CeO<sub>2</sub>) acted as the most effective metal oxide catalyst<sup>4</sup>.

## **Reusability test of CeO<sub>2</sub> catalyst**



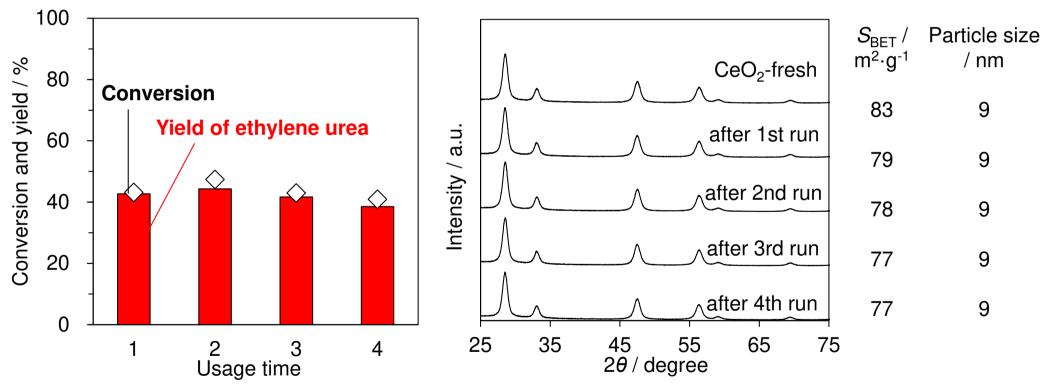
#### Method for catalyst reusability test

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#### **Conversion and yield**

### <u>Catalyst characterization $\sim$ XRD analyses $\sim$ </u>



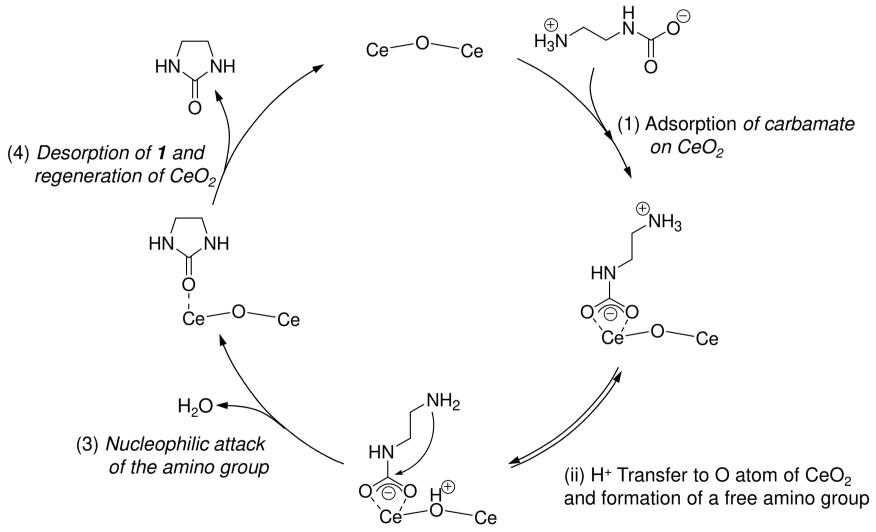
Reaction conditions: CeO<sub>2</sub> 0.34g (2.0 mmol), EDA-CA 2.08 g (20 mmol), 2-propanol 15 ml, 413 K, 8 h, Ar 1 MPa (r.t.).

The cerium oxide catalyst can be reused without loss of activity or yield. The catalyst structure was not changed even after reuse, and therefore CeO<sub>2</sub> has high durability and reusability.



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## Proposed reaction mechanism for the synthesis of ethylene urea over cerium oxide catalyst



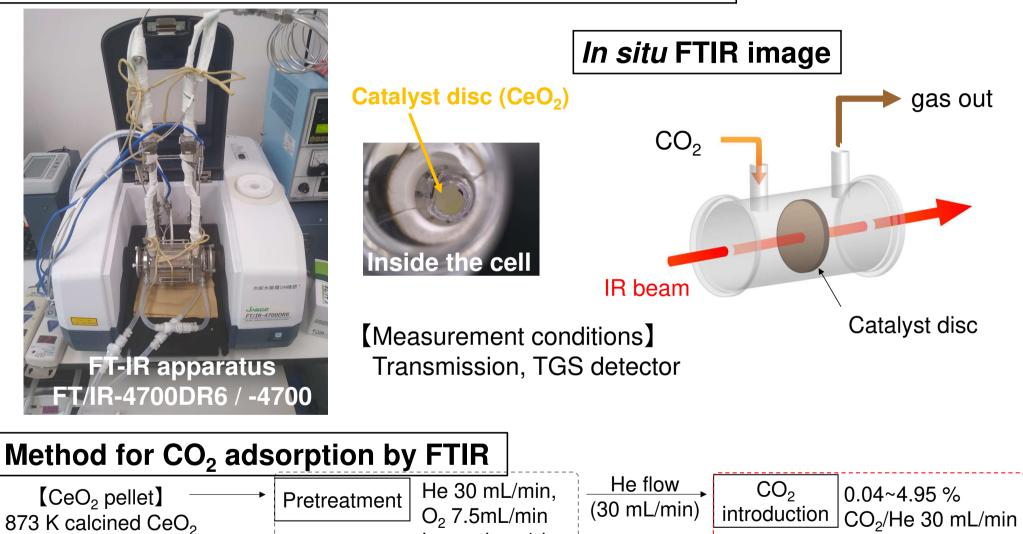
# The acid-base bifunctionality of cerium oxide will contribute to the improvement of the reactivity of ethylenediamine carbamate.



298 K

## In situ FTIR apparatus (transmission measurement))

 $(60 \pm 3 \text{ mg})$ 

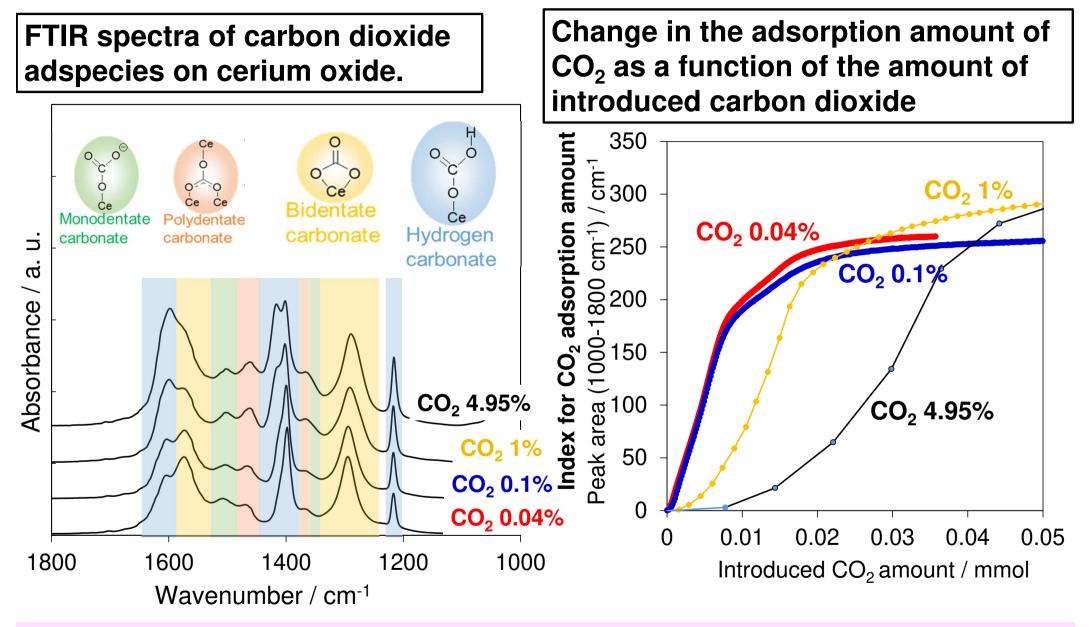


Various contents of carbon dioxide (0.04, 0.1, 1, 4.95%) were introduced to analyze the carbon dioxide adsorption behavior over cerium oxide.

Lamp time 1 h,

873 K, 10 min





Even low-concentration carbon dioxide could be adsorbed on CeO<sub>2</sub> as efficient as or more efficient than high-concentration carbon dioxide.<sup>8</sup>

