

## Presentation

# TLP concept of FOWT suitable for characteristics of Japan



**7<sup>th</sup> July 2022**  
**MODEC, Inc.**

# Why MODEC ?

Only enterprise in Japan that is involved in Oil & Gas industries, as a supplier of floating facilities such as FPSOs\* and TLPs. Using project experience in TLP technology from Oil & Gas industry, MODEC has developed a new TLP concept for Floating Offshore Wind (FOW).

**FPSO\***



**TLP for Oil & Gas**



**TLP for FOW**



\*Floating Production, Storage & Offloading system

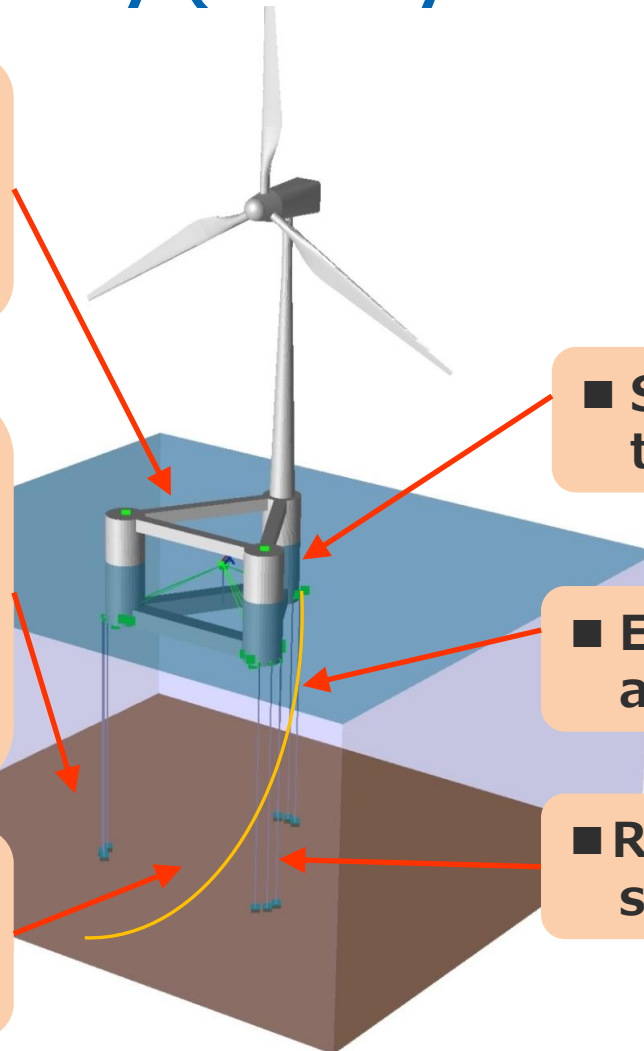
# Feature of MODEC TLP

- Floater for large WT to realize low LCOE
- Suitable Floater for Japanese harsh wind & wave
- High social acceptability (affinity to fishery industry)

■ Reliable structure suited for power generation with large capacity WT under harsh weather conditions

- Steel pile foundations to eliminate economic bottleneck
- Piles designed for robustness due to earthquake loads in Japan

■ Minimum seabed footprint with affinity to fishery industry



■ Superior stability due to tether system

■ Easily disconnectable tether and power cable

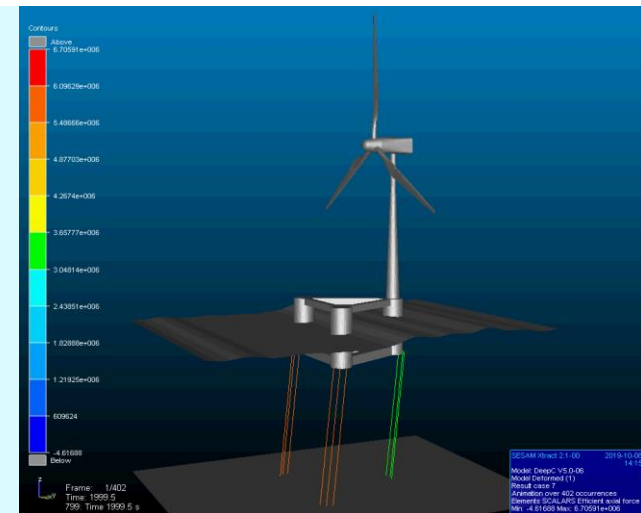
■ Robust steel wire tether system

# Bottom Founded Floating Platform

TLP stability is equivalent to a fixed structure

## Stability of TLP

- Negligible vertical motion
  - Negligible Pitch/roll
- Less than 1/100 of Semi's pitching under harsh condition



## Robust Structure

- Turbine tower is supported by fatigue resistant structure

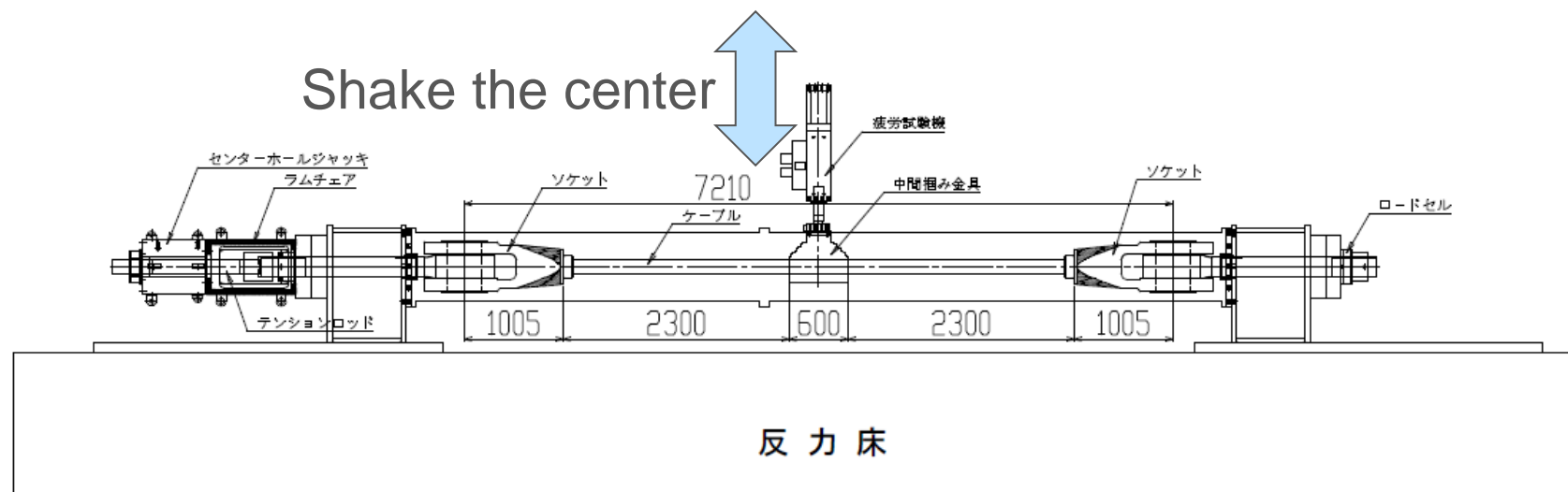
AIP obtained from  
**Classification Society (DNV)**



# Maintenance-free tether system 1/2

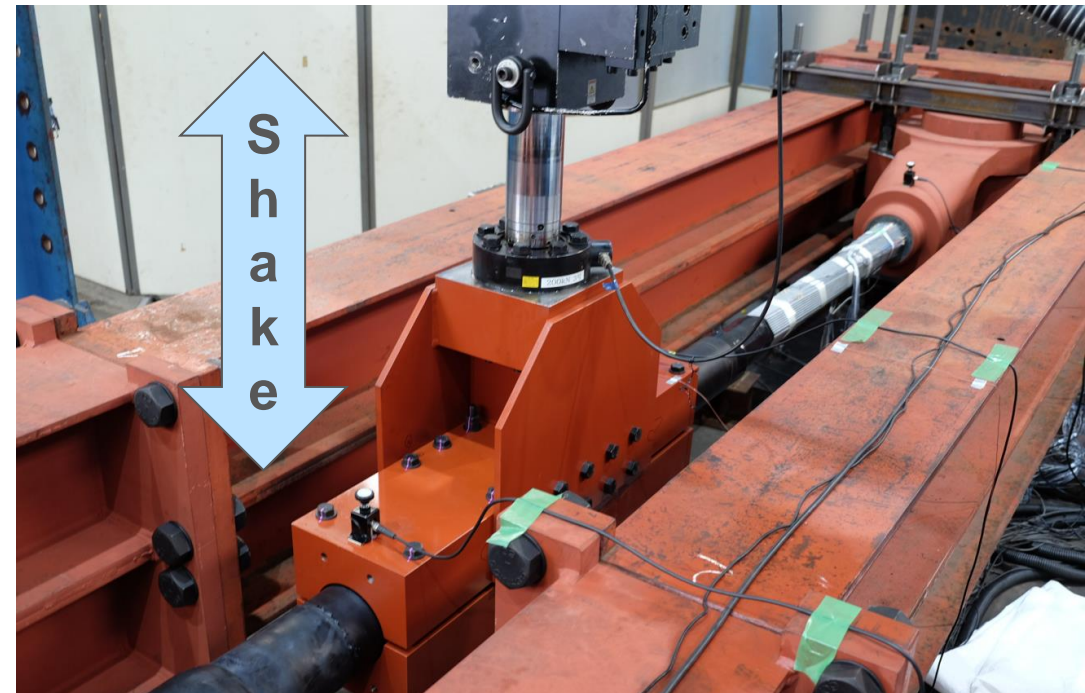
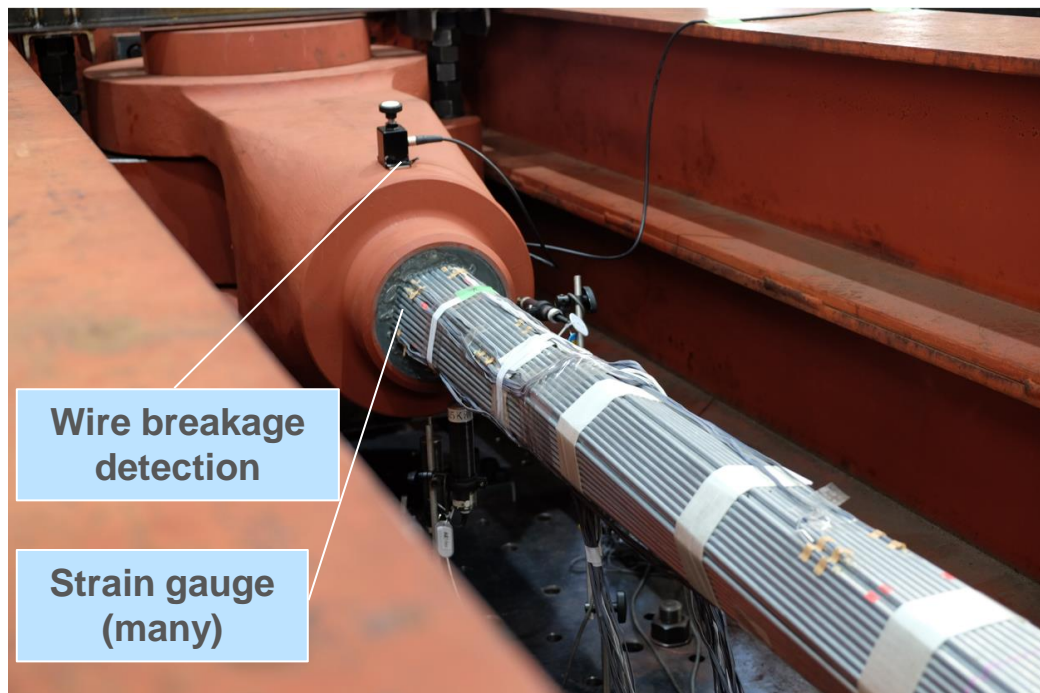
## Performed a full-scale durability test of the local bending load acting on tether end

- Steady tension (for TLP): **460ton**
- Local bending angle: **0.4 deg. (angle by the bearing slip)**  
 (evaluate the strength of tether end against local bending)
- Number of cycles: **30 million times (significant number of load)**  
 (equivalent to loading in 25 years of operation)



# Maintenance-free tether system 2/2

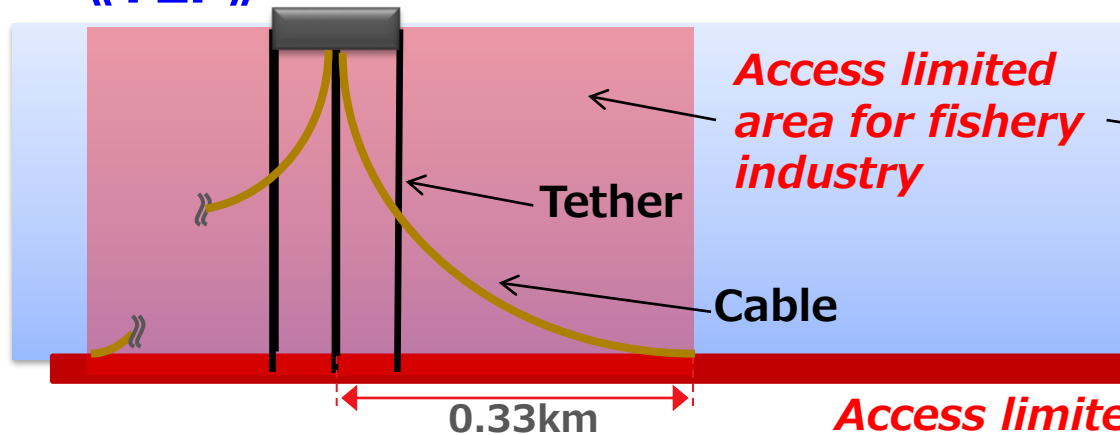
- 5 months shaking  $\Rightarrow$  Achieved the target number of 30 million cycles
- Also, no trace of single wire breakage from the result of wire breakage detection sensor



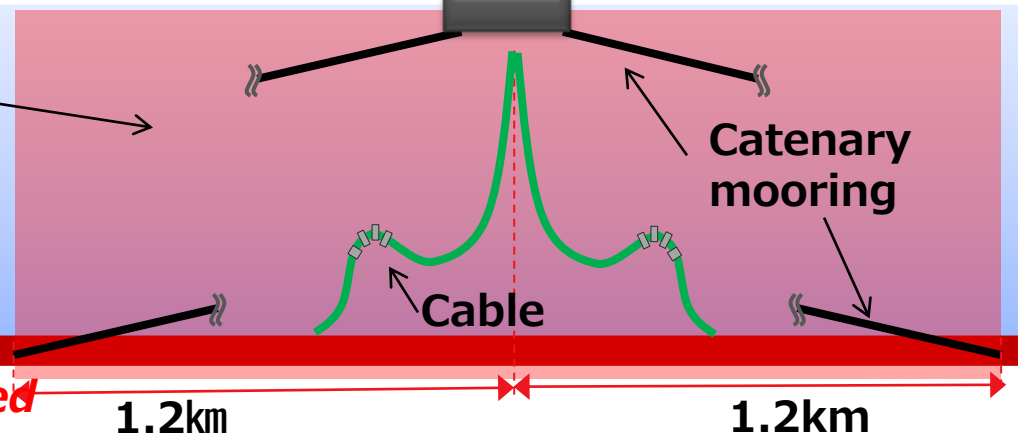
# Best solution for Fishery industries

Less impeditive fishery industry because of smaller footprint,  
 TLP is relatively more acceptable than other floaters types

《TLP》



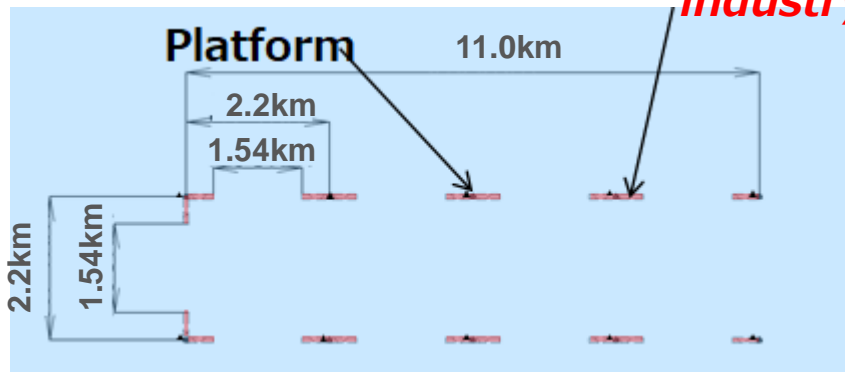
《Semi-sub》



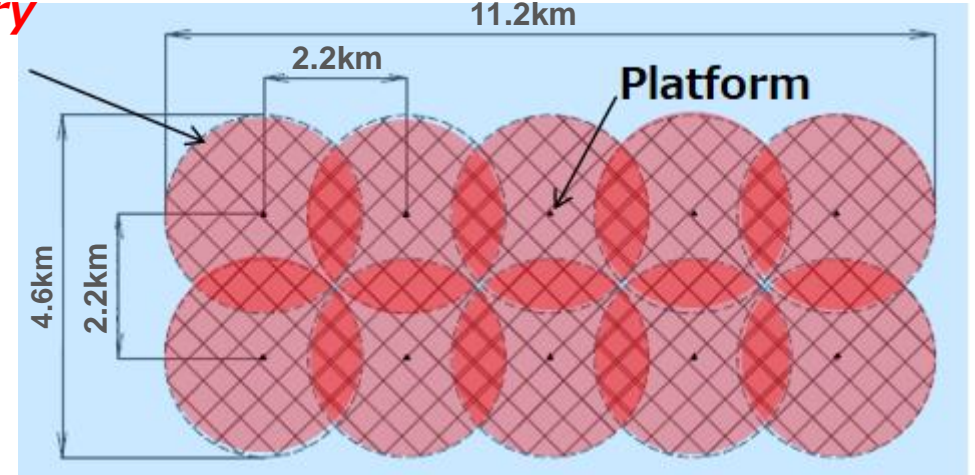
*Access limited area for fishery industry*

*Access limited area for fishery industry*

Footprint : small



In case of 15MW class device

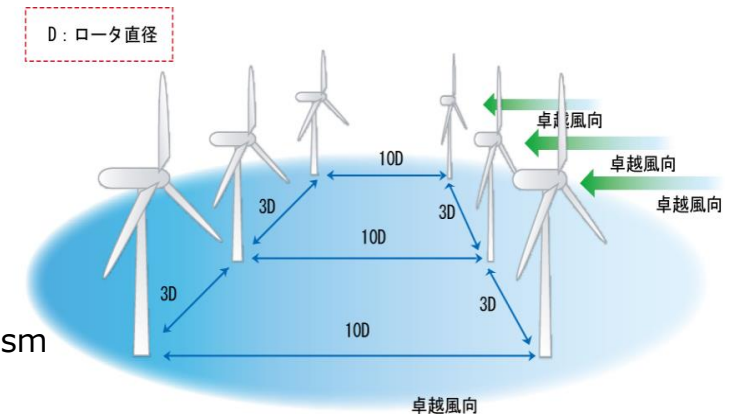


Footprint of TLP minimizes the impact to fishermen, and allows the fishery industry to operate in a larger area (Compatible with Fishery Industry)

# Optimal Use of Wind Farm Site

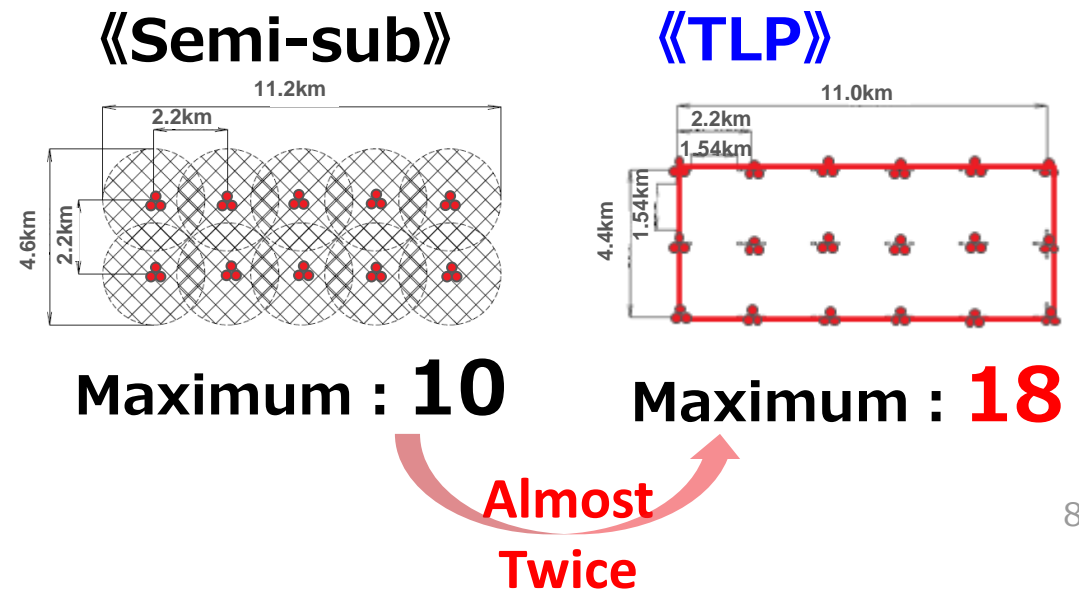
The small footprint of TLP allows for optimal use of windfarm site thus maximize produced power.

[Source] Japanese Ministry of Land, Infrastructure, Transport and Tourism



## 【Ref】 Comparison conditions

	Semi-sub	MODEC TLP
Capa/FOWT	14MW	
Rotor (D/M)	220m	
Mooring Foot Print	Radius 1,200m	-
Distance between FOWT	See right	
Site Dimension	4.6km x 11.2km	

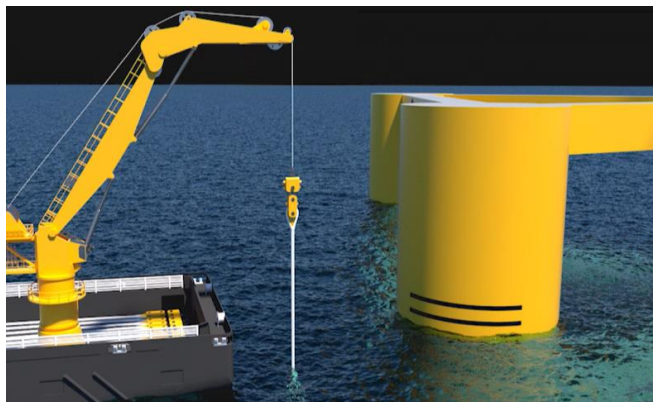




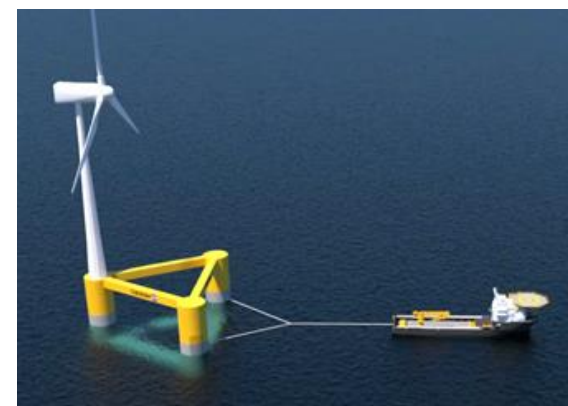
# How save the Life Cycle Cost ?

## Reduce O&M costs and minimize risk of serious failure

- Robust fatigue and corrosion design minimizes offshore repair risk and minimizes O&M costs
- Disconnectable mooring & cable system allows major turbine maintenance be performed quayside and reduces power downtime and maintenance costs
- In light of above advantage, insurance underwriting has been confirmed by multiple insurance companies.



**On-site replacement  
design for mooring**



**Disconnectable  
design platform**

# Roadmap to Commercialization

Commercialization in Early 2030s through Demo.

