

# Development of Highly Efficient Direct Air Capture (DAC) and Carbon Recycling Technologies

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#### Summary

The following three items will be developed for establishing a carbon recycling technology which capture  $CO_2$  directly from the atmosphere (Direct Air Capture) and convert the recovered  $CO_2$  into valuable resources.

R & D items 1. "Development of high-efficiency CO<sub>2</sub> capture technology from the atmosphere"

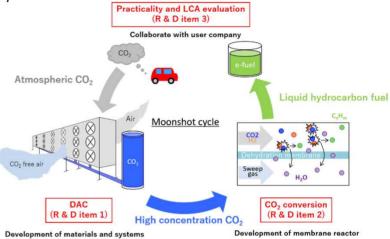
(1) Develop a new solid sorbent material for capturing low-concentration  $CO_2$ , and (2) Develop a system that can recover low-concentration  $CO_2$  with high efficiency. Since the processing volume for  $CO_2$  separation and recovery for CCUS/Carbon recycle is one-order larger than the other processes in the chemical industry, a durable material against high flow rates and temperature/humidity changes will be developed for a bench-scale test and social implementation.

<u>R & D items 2.</u> "Development of  $CO_2$  conversion technology for carbon recycling into valuable resources"

- Development of  $CO_2$  conversion technology (FT synthesis) using an inorganic separation membrane reactor for synthesizing liquid hydrocarbon fuel from  $CO_2$  in the highest efficiency and the lowest energy consumption.

<u>R & D items 3.</u> "Practicality assessment of a DAC &  $CO_2$  conversion system using LCA method"

- Life cycle assessment (LCA) and economic evaluation of the combined DAC and  $CO_2$  conversion process cooperating with other project and/or private companies.



Conceptual diagram of this research and development

## KPI

#### FY2022

Finding out a new solid sorbent material for capturing low-concentration  $CO_2$ .

Achievement of a low-temperature heat driven TSA process for a rough enrichment of  $CO_2$  from air.

Development of the water separation and hydrogen separation membranes for membrane reactor, and demonstration of the effectiveness of membrane reactors for FT synthesis in lab-scale experiments.

### Implementation

#### FY2024

Determining the appropriate amine species and its supporting solid material for a bench-scale DAC test. Proposal of a process configuration of DAC system for high enrichment of  $CO_2$  and further improvement. Conducting a primary Life Cycle Assessment based on literature search and lab.-scale test results and obtaining economic feasibility of the DAC system combined with  $CO_2$  conversion processes.

## FY2029

Establishing the DAC technology providing high quality  $CO_2$  enough for the  $CO_2$  conversion processes. Final confirmation of the net  $CO_2$  reduction amount produced by the entire DAC &  $CO_2$  conversion system by applying the Life Cycle Assessment.

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